

ALPHA CHEMICALS PTY LTD

Chemwatch: 1479-3 Version No: 4.1

Chemwatch Hazard Alert Code: 4

Issue Date: **20/06/2022** Print Date: **24/01/2024**

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Print Date: 20/06/2022 S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product identifier		
Product name	SODIUM DICHROMATE, DIHYDRATE	
Chemical Name	Not Available	
Synonyms	Cr2-O7.2Na.2H2O Na2-Cr2-O7.2H2O; dichromic acid sodium salt dihydrate; bichromate of soda hydrated; chromic acid disodium salt; chromiu sodium oxide; disodium chromate; disodium dichromate; sodium bichromate; sodium dichromate (VI); Deltrex; sodium dichromate	
Proper shipping name	OXIDISING SOLID, TOXIC, N.O.S. (contains sodium dichromate, dihydrate)	
Chemical formula	Cr2-H2-O7 .2 Na Cr2O7·2Na·2H2O	
Other means of identification Not Available		
CAS number	7789-12-0	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Oxidizing agent used in manufacture of dyes, many other synthetic organic chemicals, inks etc. Used in chrome-tanning of hides. Bleaching of
	fats, oils, sponges and refining petroleum; Manufacturing chromic acid, other chromates and chrome pigments. In corrosion inhibitors, corrosion
	inhibiting paints; in many metal treatments. Electroengraving of copper; mordant in dyeing. Also used for hardening gelatin. Defoliation of cotton
	plants and other plants and shrubs.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	ALPHA CHEMICALS PTY LTD	
Address	4 ALLEN PLACE WETHERILL PARK NSW 2164 Australia	
Telephone	61 (0)2 9982 4622	
Fax	Not Available	
Website	~	
Email	shane@alphachem.com.au	

Emergency telephone number

Association / Organisation	ALPHA CHEMICALS PTY LTD	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	61 (0)418 237 771	+61 1800 951 288
Other emergency telephone numbers	Not Available	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

	Min	Max	
Flammability	0		
Toxicity	4		0 = Minimum
Body Contact	3		1 = Low
Reactivity	2		2 = Moderate
Chronic	4		3 = High 4 = Extreme

Poisons Schedule	S6
Classification ^[1]	Oxidizing Solids Category 2, Acute Toxicity (Oral) Category 3, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 1, Sensitisation (Respiratory) Category 1, Germ Cell Mutagenicity Category 1B, Carcinogenicity Category 1A, Reproductive Toxicity Category 1B, Specific Target Organ Toxicity - Repeated Exposure Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements	
Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H272	May intensify fire; oxidiser.	
H301	Toxic if swallowed.	
H312	Harmful in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H330	Fatal if inhaled.	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H340	May cause genetic defects.	
H350	May cause cancer.	
H360FD	May damage fertility. May damage the unborn child.	
H372	Causes damage to organs through prolonged or repeated exposure.	
H410	Very toxic to aquatic life with long lasting effects.	

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P260	Do not breathe dust/fume.	
P264	Wash all exposed external body areas thoroughly after handling.	
P270	Do not eat, drink or smoke when using this product.	
P271	Use only outdoors or in a well-ventilated area.	
P280	P280 Wear protective gloves, protective clothing, eye protection and face protection.	
P284	284 [In case of inadequate ventilation] wear respiratory protection.	

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.	
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If more than 15 mins from Doctor, INDUCE VOMITING (if conscious).	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P342+P311	P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.	
P370+P378	78 In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.	

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.	
P405 Store locked up.		

Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

CAS No		%[weight]	Name
7789-12-0		>98	sodium dichromate, dihydrate
Legend:	 Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C& * EU IOELVs available 		

Mixtures

See section above for composition of Substances

SECTION 4 First aid measures

Description of first aid measu	
Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

- For acute or short term repeated exposures to dichromates and chromates:
 - Absorption occurs from the alimentary tract and lungs.
- The kidney excretes about 60% of absorbed chromate within 8 hours of ingestion. Urinary excretion may take up to 14 days.
- ۲
- Establish airway, breathing and circulation. Assist ventilation. Induce emesis with Ipecac Syrup if patient is not convulsing, in coma or obtunded and if the gag reflex is present. ۶
- ۲ Otherwise use gastric lavage with endotracheal intubation.
- Fluid balance is critical. Peritoneal dialysis, haemodialysis or exchange transfusion may be effective although available data is limited.
- British Anti-Lewisite, ascorbic acid, folic acid and EDTA are probably not effective. ۲
- There are no antidotes.
- ۲ Primary irritation, including chrome ulceration, may be treated with ointments comprising calcium-sodium-EDTA. This, together with the use of frequently renewed dressings, will ensure rapid healing of any ulcer which may develop.

The mechanism of action involves the reduction of Cr (VI) to Cr(III) and subsequent chelation; the irritant effect of Cr(III)/ protein complexes is thus avoided. [ILO Encyclopedia]

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

FOR SMALL FIRE:

▶ USE FLOODING QUANTITIES OF WATER.

DO NOT use dry chemical, CO2, foam or halogenated-type extinguishers.

FOR LARGE FIRE

Flood fire area with water from a protected position

Special hazards arising from the substrate or mixture

Fire Incompatibility	ility Avoid storage with reducing agents. Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous	
Advice for firefighters		

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water courses. Fight fire from a safe distance, with adequate cover. Extinguishers should be used only by trained personnel. Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach containers suspected to be hot.
Fire/Explosion Hazard	 Will not burn but increases intensity of fire. Heating may cause expansion or decomposition leading to violent rupture of containers. Heat affected containers remain hazardous. Contact with combustibles such as wood, paper, oil or finely divided metal may produce spontaneous combustion or violent decomposition. May emit irritating, poisonous or corrosive fumes. Decomposition may produce toxic fumes of: metal oxides
HAZCHEM	1W

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. No smoking, naked lights, ignition sources. Avoid all contact with any organic matter including fuel, solvents, sawdust, paper or cloth and other incompatible materials, as ignition may result. Avoid breathing dust or vapours and all contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with dry sand, earth, inert material or vermiculite. DO NOT use sawdust as fire may result. Scoop up solid residues and seal in labelled drums for disposal.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent spillage from entering drains or water courses. Consider evacuation (or protect in place). DO NOT use water on spill. No smoking, flames or ignition sources.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

V	
Safe handling	 For oxidisers, including peroxides. Avoid personal contact and inhalation of dust, mist or vapours. Provide adequate ventilation. Always wear protective equipment and wash off any spillage from clothing. Keep material away from light, heat, flammables or combustibles. Keep cool, dry and away from incompatible materials. Avoid physical damage to containers. DO NOT repack or return unused portions to original containers.
Other information	 Store in original containers. Keep containers securely sealed as supplied. Store in a cool, well ventilated area. Keep dry. Store under cover and away from sunlight. Store away from flammable or combustible materials, debris and waste. Contact may cause fire or violent reaction. Store away from incompatible materials and foodstuff containers. In addition, Goods of Class 5.1, packing group II should be: stored in piles so that the height of the pile does not exceed 1 metre the maximum quantity in a pile or building does not exceed 1000 tonnes unless the area is provided with automatic fire extinguishers or 2 meters if not. the minimum distance between piles is not less than 2 metres where the room is provided with automatic fire extinguishers or 3 meters if not. the minimum distance to walls is not less than 1 metre.

Conditions for safe storage, including any incompatibilities

Suitable container	 Glass container is suitable for laboratory quantities DO NOT repack. Use containers supplied by manufacturer only. For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids: Removable head packaging and cans with friction closures may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *. * unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 Inorganic peroxy compounds are potent oxidisers that pose fire or explosive hazards when in contact with ordinary combustible materials. Inorganic peroxides react with organic compounds to generate organic peroxide and hydroperoxide products that react violently with reducing agents. Inorganic oxidising agents can react with reducing agents to generate heat and products that may be gaseous (causing pressurization of closed containers). The products may themselves be capable of further reactions (such as combustion in the air). Organic compounds in general have some reducing power and can in principle react with compounds in this class. Actual reactivity varies greatly with the identity of the organic compound. Inorganic oxidising agents can react violently with active metals, cyanides, esters, and thiocyanates. Peroxides, in contact with inorganic cobalt and copper compounds, iron and iron compounds, acetone, metal oxide salts and acids and

bases can react with rapid, uncontrolled decomposition, leading to fires and explosions.
Inorganic reducing agents react with oxidizing agents to generate heat and products that may be flammable, combustible, or otherwise reactive. Their reactions with oxidizing agents may be violent.
Incidents involving interaction of active oxidants and reducing agents, either by design or accident, are usually very energetic and examples of so-called redox reactions.
WARNING: Avoid or control reaction with peroxides. All transition metal peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively.
The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono-or poly-fluorobenzene show extreme sensitivity to heat and are explosive.
Avoid reaction with borohydrides or cyanoborohydrides
Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.
These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.
The state of subdivision may affect the results.
Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous
Avoid storage with reducing agents.
Sodium dichromate:
▶ is a strong oxidiser
reacts violently with reducing agents, acids, acetic anhydride, hydrazine, combustible materials, organic substances, metal powders and other finely divided materials
may react explosively with acetic anhydride; anhydrous hydroxylamine and others.
 reacts with acrolein, antimony trisulfide, antimony tritelluride, arsenic pentasulfide, 1,1-dichloro-1-nitroethane, 1,3-dichloropropene, diethylamine, fluorine, potassium iodide, sodium tetraborate, sodium tetraborate decahydrate, zirconium dusts, s-trioxane is incompatible with m-bis(trichloromethyl)benzene, hydroxylamine
 aqueous solution is caustic and incompatible with acids, alcohols, aldehydes, alkylene oxides, cresols, caprolactam solution, epichlorohydrin, organic anhydrides, glycols, maleic anhydride, phenols

+ attacks aluminium, copper, brass, bronze, tin, zinc, especially in the presence of moisture

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational E	Exposure	Limits ((OEL)
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INGREDIENT DATA						
Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	sodium dichromate, dihydrate	Chromium (VI) compounds (as Cr), water soluble	0.05 mg/m3	Not Available	Not Available	Not Available
Emergency Limits						

Emergency Emilia				
Ingredient	TEEL-1	TEEL-2		TEEL-3
sodium dichromate, dihydrate	0.38 mg/m3	6.5 mg/m3		39 mg/m3
sodium dichromate, dihydrate	0.43 mg/m3	7.5 mg/m3		45 mg/m3
Ingredient	Original IDLH Revised IDLH			
sodium dichromate, dihydrate	Not Available		Not Available	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.
Individual protection measures, such as personal protective equipment	
Eye and face protection	 Chemical goggles. Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly.
Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance

	and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage.
Body protection	See Other protection below
Other protection	 Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shift and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZ5 ISO 6529:2006 or national equivalent] Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZ5 1715 or national equivalent] Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. Overalls. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale o

Respiratory protection

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.

• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
 Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)

· Use approved positive flow mask if significant quantities of dust becomes airborne.

Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance Red/orange solid; soluble in water. Available as crystal or flake Powerful oxidising agent & corrosive. Cause severe burns, Contact with many organic materials may cause a fire.			
Physical state	Divided Solid	Relative density (Water = 1)	2.52 @ 13 C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	357 loses water	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	400 decomposes	Molecular weight (g/mol)	298
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	4.0
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable under normal handling conditions. Prolonged exposure to heat. Hazardous polymerisation will not occur. Unstable in the presence of incompatible materials
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects Inhalation of dusts, generated by the material, during the course of normal handling, may produce severely toxic effects; these may be fatal. Inhalation may result in ulcers or sores of the lining of the nose (nasal mucosa), and lung damage Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability Inhaled if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures Inhalation of dusts, generated by the material, during the course of normal handling, may produce toxic effects. Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual. Ingestion The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Chromate salts are corrosive and produce cellular damage to tissue. Ingestion may produce inflammation of the digestive tract, nausea, vomiting and abdominal pain. Skin contact with the material may be harmful; systemic effects may result following absorption. The material can produce chemical burns following direct contact with the skin. Skin contact may result in severe irritation particularly to broken skin. Ulceration known as "chrome ulcers" may develop. Chrome ulcers and skin Skin Contact cancer are significantly related Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. Eve If applied to the eyes, this material causes severe eye damage. Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There is sufficient evidence to suggest that this material directly causes cancer in humans. Based on experiments and other information, there is ample evidence to presume that exposure to this material can cause genetic defects that can be inherited. Chronic Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung. Chromium (III) is an essential trace mineral. Chronic exposure to chromium (III) irritates the airways, malnourishes the liver and kidneys, causes fluid in the lungs, and adverse effects on white blood cells, and also increases the risk of developing lung cancer. TOXICITY IRRITATION Oral (Rat) LD50: 50 mg/kg^[2] Eye: adverse effect observed (irritating)^[1] Material is a corrosive irritant sodium dichromate, dihydrate Skin: adverse effect observed (corrosive)^[1] Skin: adverse effect observed (irritating)^[1] 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise Legend: specified data extracted from RTECS - Register of Toxic Effect of chemical Substances data for sodium dichromate anhydrous

Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T

 SODIUM DICHROMATE,
 The following information refers to contact allergens as a group and may not be specific to this product.

 Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincké's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

 Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.

Continued...

	Iymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.		
Acute Toxicity	¥	Carcinogenicity	✓
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	◆	STOT - Repeated Exposure	*
Mutagenicity	×	Aspiration Hazard	×
			not available or does not fill the criteria for classification le to make classification

SECTION 12 Ecological information

Toxicity

sodium dichromate, dihydrate	Endpoint EC10(ECx)	Test Duration (hr) 24h	Species Algae or other aquatic plants	Value 30mg/l	Source 4
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Fish LC50 (48 h): minnow (Golden orfe) 224 - 386 mg/L; mosquito fish 420 mg/L Daphnia LC50 (48 h): 1.4 mg/L Secondary Waste Treatment Compatibility: (5 hr) IC50 44 mg/L Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water. For Chromium: Chromium is poorly absorbed by cells found in microorganisms, plants and animals. Hexavalent chromate anions are readily transported into cells and toxicity is closely linked to the higher oxidation state.

Ecotoxicity - Toxicity in Aquatic Organisms: Chromium is harmful to aquatic organisms in very low concentrations. Organisms consumed by fish species are very sensitive to low levels of chromium. Chromium is toxic to fish although less so in warm water. Marked decreases in toxicity are found with increasing pH or water hardness; changes in salinity have little if any effect. Chromium appears to make fish more susceptible to infection. High concentrations can damage and/or accumulate in various fish tissues and in invertebrates such as snails and worms.

For chromium:

Aquatic Fate - Most chromium released into water will be deposited in the sediment. A small percentage of chromium can be found in soluble and insoluble forms with soluble chromium making up a very small percentage of the total chromium. Most of the soluble chromium is present as chromium (VI) and soluble chromium (III) complexes. In the aquatic phase, chromium (III) occurs mostly as suspended solids adsorbed onto clayish materials, organics, or iron oxide present in water. Soluble forms and suspended chromium can undergo intramedia transport. Chromium (VI) in water will eventually be reduced to chromium (III) by organic matter in the water. This process may be slower depending on the type and amount of organic material present and on the redox condition of the water. The reaction was generally faster under anaerobic than aerobic conditions. **DO NOT** discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients
Bioaccumulative potential		
Ingredient	Bioaccumulation	
sodium dichromate, dihydrate	LOW (BCF = 36)	
Nobility in soil		
Ingredient	Mobility	
	No Data available for all ingredients	

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

Continued...

SODIUM DICHROMATE, DIHYDRATE

Return to supplier for reuse/ recycling if possible.
Otherwise:
If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same
product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
Where possible retain label warnings and SDS and observe all notices pertaining to the product.
Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their
area. In some areas, certain wastes must be tracked.
A Hierarchy of Controls seems to be common - the user should investigate:
▶ Reduction
▶ Reuse
▶ Recycling
Disposal (if all else fails)
This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life
considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or
reuse may not always be appropriate. In most instances the supplier of the material should be consulted.
DO NOT allow wash water from cleaning or process equipment to enter drains.
It may be necessary to collect all wash water for treatment before disposal.
In all cases disposal to sever may be subject to local laws and regulations and these should be considered first.
• Where in doubt contact the responsible authority.
For small quantities of oxidising agent:
California do analogi o gonta California
Gradually add a 50% excess of sodium bisulfite solution with stirring.
Add a further 10% sodium bisulfite.
If no further reaction occurs (as indicated by a rise in temperature) cautiously add more acid.
 Recycle wherever possible or consult manufacturer for recycling options.
 Consult State Land Waste Management Authority for disposal.
 Bury residue in an authorised landfill.
Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
HAZCHEM	1W

Land transport (ADG)

Earla transport (/ 12 C)		
14.1. UN number or ID number	3087	
14.2. UN proper shipping name	OXIDISING SOLID, TOXIC, N.O.S. (contains sodium dichromate, dihydrate)	
14.3. Transport hazard class(es)	Class5.1Subsidiary Hazard6.1	
14.4. Packing group	II	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions274Limited quantity1 kg	

Air transport (ICAO-IATA / DGR)

14.1. UN number	3087		
14.2. UN proper shipping name	Oxidizing solid, toxic, n.o.s. * (contains sodium dichromate, dihydrate)		
14.3. Transport hazard class(es)	ICAO/IATA Class	5.1	
	ICAO / IATA Subsidiary Hazard	6.1	
	ERG Code	5P	
14.4. Packing group	II		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Special provisions	A3	
	Cargo Only Packing Instructions	562	
	Cargo Only Maximum Qty / Pack	25 kg	
	Passenger and Cargo Packing In	nstructions 558	

Passenger and Cargo Maximum Qty / Pack	5 kg
Passenger and Cargo Limited Quantity Packing Instructions	Y543
Passenger and Cargo Limited Maximum Qty / Pack	1 kg

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3087		
14.2. UN proper shipping name	OXIDIZING SOLID, TOXIC, N.O.S. (contains sodium dichromate, dihydrate)		
14.3. Transport hazard class(es)	IMDG Class5.1IMDG Subsidiary Hazard6.1		
14.4. Packing group	П		
14.5 Environmental hazard	Marine Pollutant		
14.6. Special precautions for user		A , S-Q 74 900 kg	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group	
sodium dichromate, dihydrate	Not Available	
14.7.3. Transport in bulk in accordance with the IGC Code		
14.7.5. Transport in burk in acc		
Draduat nama	Shin Tuna	

Product name	Ship Type
sodium dichromate, dihydrate	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

sodium dichromate, dihydrate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (sodium dichromate, dihydrate)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	
Russia - FBEPH	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	20/06/2022			
Initial Date	16/08/2006			
SDS Version Summary				
Version	Date of Update	Sections Updated		
4.1	20/06/2022	Expiration. Review and Update		

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC TWA: Permissible Concentration-Time Weighted Average
- ۲ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit.
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- AIIC: Australian Inventory of Industrial Chemicals ۲
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory ۶
- INSQ: Inventario Nacional de Sustancias Químicas ۶
- NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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