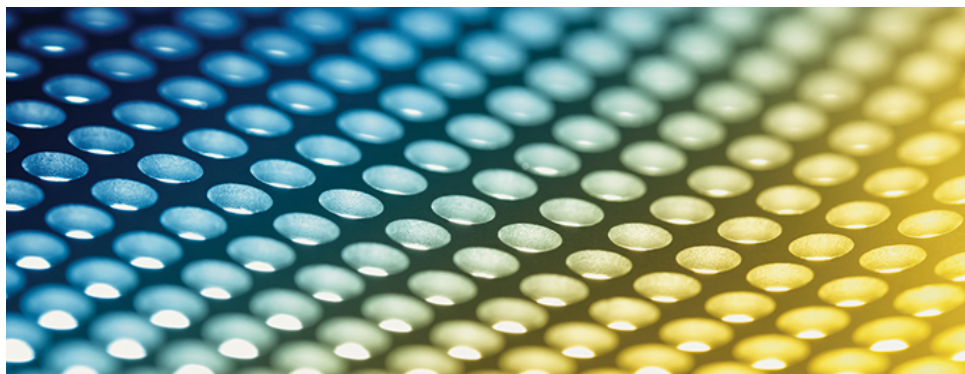


**SANODURE®  
BRONZE 2LW**



**HOMOGENEOUS, WATER SOLUBLE DYESTUFF FOR THE ADSORPTIVE  
DYEING OF ANODIZED ALUMINUM**

Only recommended for interior use.

## 1. DYE-SPECIFIC DATA

Commercial form:	Fine granules
Chemical character:	Azo-dyestuff, heavy metal complex
Density:	600 g/l
Solubility in water:	5 g/l at 20 °C
Storage stability:	10 years
Ecotoxicological data:	See safety data sheet

CLARIANT INTERNATIONAL LTD

Rothausstrasse 61  
4132 Muttenz  
Switzerland

BUSINESS UNIT PIGMENTS  
MARKETING AND SALES PLASTICS  
AND SPECIAL APPLICATIONS

Phone +41 (0)61 469 79 45  
Fax +41 (0)61 469 75 40

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## 2. APPLICATION CONDITIONS

Concentration, dyeing temperature and time

	CONCENTRATION g/l	DYEING TEMPERATURE °C	DYEING TIME min
Bright shades	0.05-0.2	25-60	10-20
Medium shades	0.3-0.5	25-60	10-20
Dark shades	1.0-3.0	25-60	20-30

pH: 5.5 ± 0.5

Buffer: The dyebaths are preferably buffered with  
8 g/l sodium acetate trihydrate  
0.4 ml/l acetic acid, pH 5.6

Water quality: Preferably deionized

Sealing: Preferably with Anodal® ASL  
(one or two stage)

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## 3. SETTING THE DYEBATH

When setting the dyebath care must be taken that the dyestuff is well dissolved. Dissolve the dye preferably with hot water (80 °C) in a separate container (approx. 5 parts water to 1 part dye). Then this mother solution will be added to the dyebath while stirring.

## 4. LIGHT FASTNESS OF THE DYEINGS

Light fastness of dark dyeings (12 µm): Note 7 (ISO 2135)

## 5. SPECIAL REMARKS

- The dyestuff is very yielding
- Unsealed dyeings are virtually unstrippable in diluted nitric or sulphuric acid. They can be stripped in nitric acid 10 % + potassium permanganate 5 %. After the treatment in potassium permanganate, neutralization must be carried out for 1-5 min in a sodium bisulphite 5 % solution.

- The dyebaths are sensitive to sulphate and aluminum; anodized objects should therefore be rinsed thoroughly before dyeing
- The best dyebath stability is achieved by:
  - cold dyeing (20-25 °C)
  - a pH not below 5.5
  - a high concentration (1-3 g/l)
- Water sealing lightens the dyeing and it becomes slightly yellower
- Prevention of mould formation:  
We recommend the addition of a suitable antimicrobial product

## 6. DISPOSAL OF THE DYEBATHS

Spent dyebaths can be readily precipitated with Anodal WT-1 Liquid. The method is described in detail in the technical information bulletin for Anodal WT-1 Liquid.

The table below shows the additions required for precipitating Sanodure Bronze 2LW.

PRECIPITATION METHOD	FeCl <sub>3</sub> , 40 % ml/g dye	ETCHING LYE ml/g dye	ANODAL WT-1 LIQUID ml/g dye	RESIDUAL DYE IN THE FILTRATE mg/l	RESIDUAL CR IN THE FILTRATE mg/l
A	2.0	–	1.0	< 0.5	< 0.05
B	2.0	–	1.0	~ 1	< 0.05
C	–	2.0	1.5	< 0.5	< 0.05

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