

SODIUM HYDROXIDE ALPHA CHEMICALS PTY LTD

Chemwatch Hazard Alert Code: 4

Issue Date: **15/01/2021**Print Date: **22/06/2021**S.GHS.AUS.EN

Chemwatch: 1823 Version No: 12.1.8.7

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier	
Product name	SODIUM HYDROXIDE
Chemical Name	sodium hydroxide
Synonyms	NaOH; soda lye; white caustic soda; caustic soda, anhydrous; sodium hydroxide monohydrate (CAS RN: 12200-64-5); lye; sodium hydroxide solid pellets pearl flakes alkali; caustic soda - pearl solid grades 30167; PPG Pels Caustic Soda Beads; Spectrum S1303 S1302 S1303 S1305 S1308 SO170; Caustic Flake; sodium hydroxide granulated; sodium hydroxide; sodium hydroxide, flake, technical; sodium hydroxide, pellets, UNILAB; sodium hydroxide pellets GPR
Proper shipping name	SODIUM HYDROXIDE, SOLID
Chemical formula	H2O.HNaO NaOH
Other means of identification	Not Available
CAS number	1310-73-2

Relevant identified uses of the substance or mixture and uses advised against

s

Component of alkali cleaners. Manufacture of soap, pulp and paper; rayon. Chemical manufacture. Neutralising agent in petroleum refining; manufacture of aluminium, detergents, textile processing, refining of vegetable oils. Laboratory reagent, for organic fusion, etching of metal. Used for regenerating ion exchange resins, lye peeling of fruits and vegetables in the food industry.

Details of the supplier of the safety data sheet

Registered company name	ALPHA CHEMICALS PTY LTD		
Address	LEN PLACE WETHERILL PARK NSW 2099 Australia		
Telephone	61 (0)2 9982 4622		
Fax	Not Available		
Website	~		
Email	shane@alphachem.com.au		

Emergency telephone number

Association / Organisation	ALPHA CHEMICALS PTY LTD	
Emergency telephone numbers	61 (0)418 237 771	
Other emergency telephone numbers	Not Available	

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings Min Max Flammability 0 Toxicity 1 0 = Minimum **Body Contact** 1 = Low2 = Moderate 0 Reactivity 3 = High0 Chronic 4 = Extreme

Poisons Schedule	S6	
Classification [1]	Skin Corrosion/Irritation Category 1A, Serious Eye Damage/Eye Irritation Category 1	
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI		

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Hazard pictogram(s)



Signal word

Hazard statement(s)

H314 Causes severe skin burns and eye damage.

Precautionary statement(s) Prevention

, , , ,		
P260	Do not breathe dust/fume.	
P264	Wash all exposed external body areas thoroughly after handling.	
P280	P280 Wear protective gloves, protective clothing, eye protection and face protection.	

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.		
P303+P361+P353	ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		
P305+P351+P338	EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P310	mmediately call a POISON CENTER/doctor/physician/first aider.		
P363	Wash contaminated clothing before reuse.		
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.		

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
1310-73-2	>98	Sodium Hydroxide

Legend:

1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L;

* EU IOELVs available

See section above for composition of Substances

SECTION 4 First aid measures

Description of first aid measures

Eve Contact

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Figure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact

If skin or hair contact occurs:

- Immediately flush body and clothes with large amounts of water, using safety shower if available.
- Quickly remove all contaminated clothing, including footwear.
- Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
- ► Transport to hospital, or doctor.
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.
- Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. Inhalation
 - Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).
 - As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.
 - ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.

This must definitely be left to a doctor or person authorised by him/her.

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Ingestion

- For advice, contact a Poisons Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink
- Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.
- * Activated charcoal does not absorb alkali.
- * Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND FYF:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ► Water spray or fog.
- ► Foam
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

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Fire Incompatibility	None known.				
Advice for firefighters					
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use. 				
Fire/Explosion Hazard	Solid in contact with water or moisture reacts violently, and solutions are highly alkaline and may cause severe skin burns. Not combustible. Not considered a significant fire risk, however containers may burn. Decomposition may produce toxic fumes of: metal oxides May emit corrosive fumes.				
HAZCHEM	2W				

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

- ▶ Remove all ignition sources
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- **Minor Spills**
- Use dry clean up procedures and avoid generating dust. Place in a suitable, labelled container for waste disposal.
- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of
- ► Check regularly for spills and leaks.

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Major Spills

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
 Consider evacuation (or protect in place).
- ▶ Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- ► Collect recoverable product into labelled containers for recycling.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- ▶ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.

Other information

Suitable containe

Safe handling

- ▶ Plastic bag
- NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse.
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
 - DO NOT store near acids, or oxidising agents
- ▶ No smoking, naked lights, heat or ignition sources

Conditions for safe storage, including any incompatibilities

- ► Glass container is suitable for laboratory quantities
- DO NOT use aluminium, galvanised or tin-plated containers
- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
 - Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

- Removable head packaging;
 - ► Cans with friction closures and
 - low pressure tubes and cartridges

may be used

incompatible with the plastic.

Sodium hydroxide/ potassium hydroxide:

• reacts with water evolving heat and corrosive fumes

reacts violently with acids, trans-acetylene dichloride, aminotetrazole, p-bis(1,3-dibromoethyl), benzene, bromoform, halogenated compounds, nitrogen-containing compounds, organic halogens, chlorine dioxide ((explodes), chloroform, cresols, cyclopentadiene, 4-chloro-2-methylphenol, cis-dichloroethylene, 2,2-dichloro-3,3-dimethylbutane, ethylene chlorohydrin, germanium, iodine pentafluoride, maleic anhydride, p-nitrotoluene,nitrogen trichloride, o-nitrophenol, phosphonium iodide, potassium peroxodisulfate, propylene oxide, 1,2,4,5-tetrachlorobenzene (highly toxic substance is forme), 2,2,3,3-tetrafluoro-1-propanol, tetrahydrofuran, thorium dicarbide, trichloroethanol, 2,4,6-trinitrotoluene, vinyl acetate

Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not

- reacts with fluorine, nitroalkanes, (forming explosive compounds)
- Incompatible with acetic acid, acetaldehyde, acetic anhydride, acrolein, acrylonitrile, allyl chloride, organic anhydride, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, ammonium chloroplatinate, benzanthrone, bromine, benzene-1,4-diol, carbon dioxide, cellulose nitrate, chlorine trifluoride, 4-chlorobutyronitrile, chlorohydrin, chloronitrotoluenes, chlorosulfonic acid, cinnamaldehyde, caprolactam solution, chlorocresols, 1,2-dichloroethylene, epichlorohydrin, ethylene cyanohydrin, formaldehyde (forms formic acid and flammable hydrogen gas), glycols, glyoxal, hexachloroplatinate, hydrogen sulfide, hydroquinone, iron-silicon, isocyanates, ketones, methyl azide, 4-methyl-2-nitrophenol, mineral acids (forming corresponding salt),nitrobenzene, N-nitrosohydroxylamine, nitrates pentol, phenols, phosphorus, phosphorus pentaoxide, beta-propiolactone, sodium, sulfur dioxide, tetrahydroborate, 1,1,1,2-tetrachloroethane, 2,2,2-trichloroethane, trichloropitromethane, zirconium
- trichloroethanol, trichloronitromethane, zirconium

 ignites on contact with cinnamaldehyde or zinc and reacts explosively with a mixture of chloroform and methane
 - forms heat-, friction-, and/ or shock-sensitive- explosive salts with nitro-compounds, cyanogen azide, 3-ethyl-4-hydroxy-1,2,5-oxadiazole, 3-methyl-2-penten-4-yn-1-ol, N,N'-bis(2,2,2-trinitroethyl)urea, trichloroethylene (forms dichloroacetylene)
 - Increase the explosive sensitivity of nitromethane
 - attacks some plastics, rubber, coatings and metals: aluminium, tin, zinc,etc, and their alloys, producing flammable hydrogen gas
 - Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.
 - These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.
 - The state of subdivision may affect the results.
 - ▶ In presence of moisture, the material is corrosive to aluminium, zinc and tin producing highly flammable hydrogen gas.
 - Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
 - Avoid contact with copper, aluminium and their alloys.

Continued...

Storage incompatibility

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SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	Sodium Hydroxide	Sodium hydroxide	Not Available	Not Available	2 mg/m3	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
Sodium Hydroxide	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
Sodium Hydroxide	10 mg/m3	Not Available

Exposure controls

If conditions where worker exposure potential is high, wear full-face air-supplied breathing apparatus and full protective suit.

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Appropriate engineering controls

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required.

Personal protection









Eye and face protection

- ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.
- Chemical goggles.whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.
- Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
- Alternatively a gas mask may replace splash goggles and face shields.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available.

Skin protection

See Hand protection below

▶ Elbow length PVC gloves

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage

Body protection

See Other protection below

Other protection

- Overalls.
- PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Evewash unit.
- Ensure there is ready access to a safety shower

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

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Material	СРІ
BUTYL	A
NAT+NEOPR+NITRILE	A
NATURAL RUBBER	A
NATURAL+NEOPRENE	A
NEOPRENE	A

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or

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NEOPRENE/NATURAL	A
NITRILE	А
NITRILE+PVC	A
PE	A
PE/EVAL/PE	A
PVC	А
SARANEX-23	A
SARANEX-23 2-PLY	А
TEFLON	А
VITON/CHLOROBUTYL	Α

- * CPI Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- \cdot Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- · Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

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White hygroscopic, odourless, pellets, flakes, sticks or solid cast mass. Vigorously exotherms when mixed with water. Explosive boiling and spitting will occur if added to hot water. Reacts violently with acids. CAUSTIC alkali. Soluble in water, alcohol, ether, glycerol. In the presence of moisture, highly corrosive to aluminium, zinc and tin. HIGHLY reactive: with ammonium salts evolves ammonia gas.

Physical state	Divided Solid	Relative density (Water = 1)	2.12 @ 20 C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Applicable
Melting point / freezing point (°C)	318.4	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	1390	Molecular weight (g/mol)	40
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	< 2 (20 C)	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (%)	12.7; (5%)
Vapour density (Air = 1)	2.3 (hydrate)	VOC g/L	Not Applicable

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled

The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Sudden inhalation of sodium hydroxide dust may produce fatal outcome such as spasm, inflammation of the throat and airway, burns, severe lung inflammation and fluid accumulated in the lungs These manifest as coughing, wheezing, shortness of breath, headache, nausea and vomiting.

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability

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	if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.		
Ingestion	Ingestion of alkaline corrosives may produce burns around the mouth, ulc production, with an inability to speak or swallow. Both the oesophagus an follow. Accidental ingestion of the material may be damaging to the health of the Ingestion of sodium hydroxide may result in severe pain, burns to the mo subsequent perforation of the gastro-intestinal tract and suffocation but a damage of the stomach or gullet in rabbits.	nd stomach may experience burning pain; vomiting and diarrhoea may individual. uth, throat, stomach, nausea and vomiting, swelling of the throat and	
Skin Contact	The material can produce severe chemical burns following direct contact with the skin. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Sodium hydroxide causes burns which may take time to manifest and cause pain, thus care should be taken to avoid contamination of gloves and boots. A 5% aqueous solution of it produces tissue death on rabbit skin while 1% solution caused no effect on irrigated rabbit eye. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material may cause severe inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.		
Eye	If applied to the eyes, this material causes severe eye damage. Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness.		
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung.		
	TOXICITY	IRRITATION	
	D 1 (1 1 1) 1 D 2 2 4 2 2 2 1 [2]	F - (113) 0.05 (0.4) 0F)/FDF	

	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 1350 mg/kg ^[2]	Eye (rabbit): 0.05 mg/24h SEVERE
	Oral(Rabbit) LD50; 325 mg/kg ^[1]	Eye (rabbit):1 mg/24h SEVERE
Sodium Hydroxide		Eye (rabbit):1 mg/30s rinsed-SEVERE
		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg/24h SEVERE
		Skin: adverse effect observed (corrosive) ^[1]
Legend:	Nalue obtained from Europe ECHA Registered Substances - Acute to specified data extracted from RTECS - Register of Toxic Effect of chem	•

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Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

Acute Toxicity	×	Carcinogenicity	X
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	X
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

— Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Toxicity

O. P H. Land I.	Endpoint	Test Duration (hr)	Species	Value	Source
Sodium Hydroxide	EC50	48h	Crustacea	34.59-47.13mg/l	4

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 LC50
 96h
 Fish
 144-267mg/l
 4

 EC50(ECx)
 48h
 Crustacea
 34.59-47.13mg/l
 4

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Ecotoxicity: Fish LC50 (96h): 43mg/l

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water.

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Biodegradability: Not biodegradable.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
Sodium Hydroxide	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
Sodium Hydroxide	LOW (LogKOW = -3.8796)

Mobility in soil

Ingredient	Mobility
Sodium Hydroxide	LOW (KOC = 14.3)

SECTION 13 Disposal considerations

Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ► Reuse
- ► Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.

- Product / Packaging disposal
- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Treat and neutralise at an approved treatment plant.
- Treatment should involve: Mixing or slurrying in water; Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant NO
HAZCHEM 2W

Land transport (ADG)

UN number 1823
UN proper shipping name SODIUM HYDROXIDE, SOLID

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	l .		
Transport hazard class(es)	Class 8	3	
	Subrisk N	Not Applicable	
Packing group	П		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions Not Applicable Limited quantity 1 kg		

Air transport (ICAO-IATA / DGR)

HII II AIISPOIT (ICAO-IATA / DGK	<u>'</u>			
UN number	1823			
UN proper shipping name	Sodium hydroxide, solid			
Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	8 Not Applicable 8L		
Packing group				
Environmental hazard	Not Applicable			
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack		Not Applicable 863 50 kg 859 15 kg	
	Passenger and Cargo Limited Quantity Packing Instructions		Y844	
	Passenger and Cargo Limited Maximum Qty / Pack		5 kg	

Sea transport (IMDG-Code / GGVSee)

UN number	1823		
UN proper shipping name	SODIUM HYDROXIDE, SOLID		
Transport hazard class(es)	IMDG Class 8 IMDG Subrisk Not Applicable		
Packing group	П		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number F-A , S-B Special provisions Not Applicable Limited Quantities 1 kg		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
Sodium Hydroxide	Not Available

Transport in bulk in accordance with the ICG Code

Transport in Suit in accordance wan are 100 code		
Product name	Ship Type	
Sodium Hydroxide	Not Available	

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Sodium Hydroxide is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5 $\,$

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes

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National Inventory	Status
Canada - NDSL	No (Sodium Hydroxide)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	15/01/2021
Initial Date	17/06/2005

SDS Version Summary

Version Date of Update Sections Updated 10.1.1.1 19/03/2014 Chronic Health, Disposal, Engineering Control, First Aid (inhaled), Supplier Information, Synonyms 12.1.1.1 15/01/2021 Supplier Information, Toxicity and Irritation (Toxicity Figure) 12.1.2.1 26/04/2021 Regulation Change 12.1.3.1 03/05/2021 Regulation Change 12.1.4.1 06/05/2021 Regulation Change 12.1.5.1 10/05/2021 Regulation Change 12.1.5.2 30/05/2021 Template Change 12.1.5.3 04/06/2021 Template Change 12.1.5.4 05/06/2021 Template Change 12.1.6.4 07/06/2021 Regulation Change 12.1.6.5 09/06/2021 Template Change 12.1.6.6 11/06/2021 Template Change	obo voroion ouninary		
12.1.1.1 15/01/2021 Supplier Information, Toxicity and Irritation (Toxicity Figure) 12.1.2.1 26/04/2021 Regulation Change 12.1.3.1 03/05/2021 Regulation Change 12.1.4.1 06/05/2021 Regulation Change 12.1.5.1 10/05/2021 Regulation Change 12.1.5.2 30/05/2021 Template Change 12.1.5.3 04/06/2021 Template Change 12.1.5.4 05/06/2021 Template Change 12.1.6.4 07/06/2021 Regulation Change 12.1.6.5 09/06/2021 Template Change	Version	Date of Update	Sections Updated
12.1.2.1 26/04/2021 Regulation Change 12.1.3.1 03/05/2021 Regulation Change 12.1.4.1 06/05/2021 Regulation Change 12.1.5.1 10/05/2021 Regulation Change 12.1.5.2 30/05/2021 Template Change 12.1.5.3 04/06/2021 Template Change 12.1.5.4 05/06/2021 Template Change 12.1.6.4 07/06/2021 Regulation Change 12.1.6.5 09/06/2021 Template Change	10.1.1.1	19/03/2014	Chronic Health, Disposal, Engineering Control, First Aid (inhaled), Supplier Information, Synonyms
12.1.3.1 03/05/2021 Regulation Change 12.1.4.1 06/05/2021 Regulation Change 12.1.5.1 10/05/2021 Regulation Change 12.1.5.2 30/05/2021 Template Change 12.1.5.3 04/06/2021 Template Change 12.1.5.4 05/06/2021 Template Change 12.1.6.4 07/06/2021 Regulation Change 12.1.6.5 09/06/2021 Template Change	12.1.1.1	15/01/2021	Supplier Information, Toxicity and Irritation (Toxicity Figure)
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12.1.5.1 10/05/2021 Regulation Change 12.1.5.2 30/05/2021 Template Change 12.1.5.3 04/06/2021 Template Change 12.1.5.4 05/06/2021 Template Change 12.1.6.4 07/06/2021 Regulation Change 12.1.6.5 09/06/2021 Template Change	12.1.3.1	03/05/2021	Regulation Change
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12.1.5.4 05/06/2021 Template Change 12.1.6.4 07/06/2021 Regulation Change 12.1.6.5 09/06/2021 Template Change	12.1.5.2	30/05/2021	Template Change
12.1.6.4 07/06/2021 Regulation Change 12.1.6.5 09/06/2021 Template Change	12.1.5.3	04/06/2021	Template Change
12.1.6.5 09/06/2021 Template Change	12.1.5.4	05/06/2021	Template Change
·	12.1.6.4	07/06/2021	Regulation Change
12.1.6.6 11/06/2021 Template Change	12.1.6.5	09/06/2021	Template Change
	12.1.6.6	11/06/2021	Template Change
12.1.6.7 15/06/2021 Template Change	12.1.6.7	15/06/2021	Template Change
12.1.7.7 17/06/2021 Regulation Change	12.1.7.7	17/06/2021	Regulation Change
12.1.8.7 21/06/2021 Regulation Change	12.1.8.7	21/06/2021	Regulation Change

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value

BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

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ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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