

PETROLEUM ETHER ALPHA CHEMICALS PTY LTD

Chemwatch: 1993-30

Chemwatch Hazard Alert Code: 4

Issue Date: **23/12/2022** Print Date: **22/01/2024** S.GHS.AUS.EN

Version No: **5.1**Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier	
Product name	PETROLEUM ETHER
Chemical Name	Not Available
Synonyms	light petroleum distillate, boiling range:; 30-40, 35-60, 40-60, 40-70, 60-80, 80-110, 90-110, 100-130; benzine; petroleum benzine; petroleum ether SBP3; benzoline; Herbivox Canadol VM & P naphtha VMP naphtha; ligroin; petroleum naphtha; ligroine; petroleum spirit; refined solvent naphtha; Skellysolve F G; Merck Petroleum Spirit 80-100 C AnalaR; Petroleum Spirit 40-60 Degrees C; Cat. No.10178-10184-15269-29825
Proper shipping name	PETROLEUM PRODUCTS, N.O.S.; PETROLEUM DISTILLATES, N.O.S.
Chemical formula	С6Н6
Other means of identification	Not Available
CAS number	8032-32-4.

Relevant identified uses of the substance or mixture and uses advised against

Used as a solvent in paints and adhesives. Also used for selective solvent extraction processes. [~Fragrance ~]		
Relevant identified uses	The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.	
	Before starting consider control of exposure by mechanical ventilation.	

Details of the manufacturer or supplier of the safety data sheet

Registered company name	ALPHA CHEMICALS PTY LTD	
Address	4 ALLEN PLACE WETHERILL PARK NSW 2164 Australia	
Telephone	1 (0)2 9982 4622	
Fax	Not Available	
Website	~	
Email	shane@alphachem.com.au	

Emergency telephone number

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Association / Organisation	ALPHA CHEMICALS PTY LTD	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	61 (0)418 237 771	+61 1800 951 288
Other emergency telephone numbers	Not Available	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings



Poisons Schedule	S5
Classification ^[1]	Flammable Liquids Category 1, Aspiration Hazard Category 1, Serious Eye Damage/Eye Irritation Category 2B, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

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Label elements

Hazard pictogram(s)









Signal word Dang

Hazard statement(s)

H224	Extremely flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H320	Causes eye irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.

Precautionary statement(s) Response

(4)		
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.	
P331	Do NOT induce vomiting.	
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P391	Collect spillage.	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	

Precautionary statement(s) Storage

• • • • • • • • • • • • • • • • • • • •		
P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

Cubstances		
CAS No	%[weight]	Name
8032-32-4.	>=99	petroleum ether
Not Available		components include:
Not Available		hexanes, including
110-54-3		<u>Hexane</u>
110-82-7		<u>cyclohexane</u>
142-82-5		n-heptane

Legend:

1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L;

* EU IOELVs available

Mixtures

See section above for composition of Substances

SECTION 4 First aid measures

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Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. For petroleum distillates

- · In case of ingestion, gastric lavage with activated charcoal can be used promptly to prevent absorption decontamination (induced emesis or lavage) is controversial and should be considered on the merits of each individual case; of course the usual precautions of an endotracheal tube should be considered prior to lavage, to prevent aspiration
- Individuals intoxicated by petroleum distillates should be hospitalized immediately, with acute and continuing attention to neurologic and cardiopulmonary function.
- · Positive pressure ventilation may be necessary.
- · Acute central nervous system signs and symptoms may result from large ingestions of aspiration-induced hypoxia.
- After the initial episode individuals should be followed for changes in blood variables and the delayed appearance of pulmonary oedema and chemical pneumonitis. Such patients should be followed for several days or weeks for delayed effects, including bone marrow toxicity, hepatic and renal impairment Individuals with chronic pulmonary disease will be more seriously impaired, and recovery from inhalation exposure may be complicated.
- · Gastrointestinal symptoms are usually minor and pathological changes of the liver and kidneys are reported to be uncommon in acute intoxications.
- · Chlorinated and non-chlorinated hydrocarbons may sensitize the heart to epinephrine and other circulating catecholamines so that arrhythmias may occur. Careful consideration of this potential adverse effect should precede administration of epinephrine or other cardiac stimulants and the selection of bronchodilators.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result		
Advice for firefighters			
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. 		
Fire/Explosion Hazard	 Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour forms an explosive mixture with air. Severe explosion hazard, in the form of vapour, when exposed to flame or spark. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion / decomposition with violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO) Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. 		
HAZCHEM	3YE		

SECTION 6 Accidental release measures

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Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Wethous and material for contr	nous and material for containment and cleaning up	
Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container. 	
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. 	

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

- Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Contains low boiling substance:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- ▶ Check for bulging containers.
- Vent periodically
- ▶ Always release caps or seals slowly to ensure slow dissipation of vapours
- · Electrostatic discharge may be generated during pumping this may result in fire.
- · Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- Safe handling · Avoid splash filling.
 - · Do NOT use compressed air for filling discharging or handling operations.
 - · Wait 2 minutes after tank filling (for tanks such as those on
 - · road tanker vehicles) before opening hatches or manholes.
 - · Wait 30 minutes after tank filling (for large storage tanks)
 - \cdot before opening hatches or manholes. Even with proper
 - $\boldsymbol{\cdot}$ grounding and bonding, this material can still accumulate an
 - electrostatic charge.
 - Avoid all personal contact, including inhalation.
 - Wear protective clothing when risk of exposure occurs.
 - Use in a well-ventilated area
 - Prevent concentration in hollows and sumps.
 - DO NOT enter confined spaces until atmosphere has been checked.
 - Avoid smoking, naked lights, heat or ignition sources.
 - When handling, DO NOT eat, drink or smoke
 - Vapour may ignite on pumping or pouring due to static electricity.

Other information

- Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depression, basement or areas where vapours may be trapped
- Keep containers securely sealed.
 - ▶ Store away from incompatible materials in a cool, dry well ventilated area.
 - Protect containers against physical damage and check regularly for leaks.
 - Observe manufacturer's storage and handling recommendations contained within this MSDS.
 - ▶ Tank storage: Tanks must be specifically designed for use with this product.

Conditions for safe storage, including any incompatibilities

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.

Suitable container

- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages

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	In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	petroleum ether	Oil mist, refined mineral	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	Hexane	Hexane (n-Hexane)	20 ppm / 72 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	cyclohexane	Cyclohexane	100 ppm / 350 mg/m3	1050 mg/m3 / 300 ppm	Not Available	Not Available
Australia Exposure Standards	n-heptane	Heptane (n-Heptane)	400 ppm / 1640 mg/m3	2050 mg/m3 / 500 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
petroleum ether	1,100 mg/m3	1,800 mg/m3	40,000 mg/m3
Hexane	260 ppm	Not Available	Not Available
cyclohexane	300 ppm	1700* ppm	10000** ppm
n-heptane	500 ppm	830 ppm	5000* ppm

Ingredient	Original IDLH	Revised IDLH
petroleum ether	2,500 mg/m3	Not Available
Hexane	1,100 ppm	Not Available
cyclohexane	1,300 ppm	Not Available
n-heptane	750 ppm	Not Available

Exposure controls

CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Appropriate engineering controls

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required.

Individual protection measures, such as personal protective equipment









Eye and face protection

- Safety glasses with side shields
- Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and

remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly.

Skin protection

See Hand protection below

- Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage.

Neoprene gloves

Body protection

See Other protection below

- Overalls. PVC Apron.
- PVC protective suit may be required if exposure severe.

Other protection

- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static

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electricity.

- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
NITRILE	В
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NATURAL RUBBER	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
SARANEX-23 2-PLY	С
TEFLON	С
VITON	С
VITON/CHLOROBUTYL	С

* CPI - Chemwatch Performance Index

A: Best Selection

- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class 1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+		-	Airline**

^{** -} Continuous-flow or positive pressure demand.

 $A(All \ classes) = Organic \ vapours, \ B \ AUS \ or \ B1 = Acid \ gases, \ B2 = Acid \ gas \ or \ hydrogen \ cyanide(HCN), \ B3 = Acid \ gas \ or \ hydrogen \ cyanide(HCN), \ E = Sulfur \ dioxide(SO2), \ G = Agricultural \ chemicals, \ K = Ammonia(NH3), \ Hg = Mercury, \ NO = Oxides \ of \ nitrogen, \ MB = Methyl \ bromide, \ AX = Low \ boiling \ point \ organic \ compounds(below \ 65 \ deg \ C)$

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Annogranco	Volatile, highly flammable clear liquid with strong petrol like odour; floats on water. Soluble in organic solvents such as benzene, chloroform.
Appearance	Contains n-hexane in amount as advised.

Physical state	Liquid	Relative density (Water = 1)	0.6 - 0.7
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available

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Initial boiling point and boiling 30-130 Molecular weight (g/mol) Not Applicable range (°C) Flash point (°C) < -18 Not Available **Evaporation rate** Not Available **Explosive properties** Not Available Flammability HIGHLY FLAMMABLE Oxidising properties Not Available Surface Tension (dyn/cm or Not Available Upper Explosive Limit (%) mN/m) Lower Explosive Limit (%) Volatile Component (%vol) 100 Not Available Not Available Vapour pressure (kPa) Gas group Solubility in water Immiscible Not Applicable pH as a solution (1%) Vapour density (Air = 1) VOC a/L 650 2.5

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Inhaled

Ingestion

Skin Contact

Information on toxicological effects

Massive vapour exposure may be fatal. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of

co-ordination, and vertigo

There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

Inhalation hazard is increased at higher temperatures.

Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic

effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result.

Accidental ingestion of the material may be damaging to the health of the individual.

Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions.

Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation.

The liquid may be able to be mixed with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Open cuts, abraded or irritated skin should not be exposed to this material

The material may accentuate any pre-existing dermatitis condition

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation.

There is some evidence to suggest that this material can cause eye irritation and damage in some persons. Eye Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can

cause irritation and excessive tear secretion CAUTION: Material may contain n-hexane. Worker exposure by all routes should be monitored and kept to a minimum. Topical application of

petroleum middle distillates to mice is associated with overt, severe skin irritation and a significant increase in the number of animals with squamous cell carcinomas. Carcinogenic potential of middle petroleum distillates is related to the content of polynuclear aromatic hydrocarbons (PAHs). Squamous carcinomas are probably the result of the combined initiating activity of PAHs promoted by the mitotic activity caused by overt damage to the skin Chronic

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin.

Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]

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	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Eye (human): 880 ppm/15m
petroleum ether	Inhalation(Rat) LC50: >4.42 mg/L4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >4500 mg/kg ^[1]	Skin: adverse effect observed (irritating) ^[1]
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye(rabbit): 10 mg - mild
Hexane	Inhalation(Rat) LC50: 48000 ppm4h ^[2]	
	Oral (Rat) LD50: 28710 mg/kg ^[2]	
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
cyclohexane	Inhalation(Rat) LC50: >5540 ppm4h ^[1]	Skin(rabbit): 1548 mg/48hr - mild
	Oral (Rat) LD50: 12705 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
n-heptane	Inhalation(Rat) LC50: >29.29 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >5000 mg/kg ^[1]	
Legend:	Value obtained from Europe ECHA Registered Substar	nces - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless

Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.

The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver.

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Petroleum contains aromatic (benzene, toluene, ethyl benzene, napthalene) and aliphatic hydrocarbons (n-hexane), which can result in many detrimental health effects, including, cancer, tumour formation, hearing loss, and nervous system toxicity.

Animal testing shows breathing in petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans. Similarly, exposure to gasoline over a lifetime can cause kidney cancer in animals, but the relevance in humans is questionable.

Most studies involving gasoline have shown that gasoline does not cause genetic mutation, including all recent studies in living human subjects (such as in petrol service station attendants).

Animal studies show concentrations of toluene (>0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus.

Prolonged contact with petroleum may result in skin inflammation and make the skin more sensitive to irritation and penetration by other materials.

HEXANE

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

CYCLOHEXANE

Bacteria mutagen

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	✓

Legend:

X - Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	0.53mg/l	2
petroleum ether	EC50	96h	Algae or other aquatic plants	0.58mg/l	2
	NOEC(ECx)	504h	Crustacea	0.097mg/l	2
	EC50	72h	Algae or other aquatic plants	6.5mg/l	1
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	<0.1mg/l	1

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	Endpoint	Test Duration (hr)	Species	Value	Source
Hexane	LC50	96h	Fish	113mg/l	4
	EC50(ECx)	4h	Algae or other aquatic plants	0.1202mg/l	4
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	2.17mg/l	2
	BCF	1344h	Fish	31-102	7
cyclohexane	EC50	72h	Algae or other aquatic plants	3.428mg/l	2
	EC50	48h	Crustacea	0.9mg/l	2
	LC50	96h	Fish	4.53mg/l	2
	EC50(ECx)	48h	Crustacea	0.9mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	0.4mg/l	2
n-heptane	LC50	96h	Fish	0.11mg/l	2
	NOEC(ECx)	504h	Crustacea	0.17mg/l	2
Legend:	Ecotox databas		HA Registered Substances - Ecotoxicological Information Aquatic Hazard Assessment Data 6. NITE (Japan) - Bio		

Toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

May cause long-term adverse effects in the aquatic environment.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the water

Oils of any kind can cause:

- rowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- lethal effects on fish by coating gill surfaces, preventing respiration
- asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

For petroleum distillates:

Environmental fate

When petroleum substances are released into the environment, four major fate processes will take place: dissolution in water, volatilization, biodegradation and adsorption. These processes will cause changes in the composition of these UVCB substances. In the case of spills on land or water surfaces, photodegradation-another fate process-can also be significant.

As noted previously, the solubility and vapour pressure of components within a mixture will differ from those of the component alone. These interactions are complex for complex LIVCRs such as potrelaying by dresorted.

Each of the fate processes affects hydrocarbon families differently. Aromatics tend to be more water-soluble than aliphatics of the same carbon number, whereas aliphatics tend to be more volatile. Thus, when a petroleum mixture is released into the environment, the principal water contaminants are likely to be aromatics, whereas aliphatics will be the principal air contaminants

For n-Heptane: Log Kow: 4.66; Koc: 2400-8100; Half-life (hr) Air: 52.8; Half-life (hr) Surface Water: 2.9-312; Henry's atm m3 /mol: 2.06; BOD 5 (if unstated): 1.92; COD: 0.06; BCF: 340-2000; Log BCF: 2.53-3.31.

Atmospheric Fate: Breakdown of n-heptane by sunlight is not expected to be an important fate process. If released to the atmosphere, n-heptane is expected to exist entirely in the vapor phase, in ambient air. Reactions hydroxyl radicals in the atmosphere have been shown to be important. Night-time reactions with nitrate radicals may contribute to the atmospheric transformation of n-heptane, especially in urban environments. n-Heptane is not expected to be susceptible to direct breakdown by sunlight

Terrestrial Fate: n-Heptane is expected to be broken down by biological processes in the soil; however, evaporation and adsorption from soil are expected to be a more important fate processes. n-Heptane will be slightly mobile to immobile in soil.

Aquatic Fate: Breakdown of n-heptane by water is not expected to be an important fate process.

For n-Hexane: Log Kow: 3.17-3.94; Henry s Law Constant: 1.69 atm-m3 mol; Vapor Pressure: 150 mm Hg @ 25 C; Log Koc: 2.90 to 3.61. BOD 5, (if unstated): 2.21; COD: 0.04; ThOD: 3.52.

Atmospheric Fate: n-Hexane is not expected to be directly broken down by sunlight. The main atmospheric removal mechanism is through reactions with hydroxyl radicals, with an approximant half-life of 2.9 days. The smog-producing potential of n-hexane is very low, compared to other alkanes, or chlorinated VOCs. Hydroxyl ion reactions in the upper troposphere, therefore, are probably the primary mechanisms for n-hexane degradation in the atmosphere.

Terrestrial Fate: Surface evaporation is expected to be the main fate process of this substance in soil. The substance has a moderate ability to sorb to soil particles but, is expected to have low potential for leaching into the lower soil depths.

For Petroleum Derivatives:

Environmental Fate: Chemical analysis for all individual compounds in a petroleum bulk product released to the environment is generally unrealistic due to the complexity of these mixtures and the laboratory expense. This is further complicated by differences in behavior of the substances in water, and biological/non-biological processes.

Atmospheric Fate: Petroleum derivatives with high vapor pressures are expected to evaporate and become a vapor. The exact composition of these vapors depends on the

composition of the original product. Compounds such as butane, propane, benzene, titylidenzen and xylene are preferentially evaporated from gasoline.

Terrestrial Fate: Petroleum products migrate through soil as bulk flow or by the separation of individual compounds from the bulk flow. Bulk flow results in rapid soil infiltration. Factors affecting the rate of bulk oil infiltration include soil moisture content, vegetation, terrain, climate, rate of release, soil particle size, (e.g., sand versus clay), and oil viscosity, (e.g., gasoline versus motor oil).

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
Hexane	LOW	LOW
cyclohexane	HIGH (Half-life = 360 days)	LOW (Half-life = 3.63 days)
n-heptane	LOW	LOW

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Ingredient	Bioaccumulation
Hexane	MEDIUM (LogKOW = 3.9)
cyclohexane	LOW (BCF = 242)
n-heptane	HIGH (LogKOW = 4.66)

Mobility in soil

Ingredient	Mobility
Hexane	LOW (KOC = 149)
cyclohexane	LOW (KOC = 165.5)
n-heptane	LOW (KOC = 274.7)

SECTION 13 Disposal considerations

Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ► Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ► Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant



HAZCHEM

3YE

Land transport (ADG)

14.1. UN number or ID number	1268		
14.2. UN proper shipping name	PETROLEUM PRODU	PETROLEUM PRODUCTS, N.O.S.; PETROLEUM DISTILLATES, N.O.S.	
14.3. Transport hazard class(es)	Class Subsidiary Hazard		
14.4. Packing group	I .		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Special provisions Not Applicable Limited quantity 500 ml		

Air transport (ICAO-IATA / DGR)

14.1. UN number	1268
14.2. UN proper shipping name	Petroleum distillates, n.o.s.; Petroleum products, n.o.s.

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14.3. Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subsidiary Hazard ERG Code	3 Not Applicable 3H	
14.4. Packing group	1		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Special provisions Cargo Only Packing Instructions		A3
	Cargo Only Maximum Qty / Pack		30 L
	Passenger and Cargo Packing Instructions		351
	Passenger and Cargo Maximum Qty / Pack		1 L
	Passenger and Cargo Limited Quantity Packing Instructions		Forbidden
	Passenger and Cargo Limited Ma	ximum Qty / Pack	Forbidden

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1268	1268	
14.2. UN proper shipping name	PETROLEUM PRODUCTS, N.O.S.; PETROLEUM DISTILLATES, N.O.S.		
14.3. Transport hazard class(es)	IMDG Class IMDG Subsidiary Haz	zard Not Applicable	
14.4. Packing group	<u>'</u>		
14.5 Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number Special provisions	F-E , S-E Not Applicable	
	Limited Quantities	500 mL	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
petroleum ether	Not Available
Hexane	Not Available
cyclohexane	Not Available
n-heptane	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
petroleum ether	Not Available
Hexane	Not Available
cyclohexane	Not Available
n-heptane	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

petroleum ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

Hexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

cyclohexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

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Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status		
Australia - AIIC / Australia Non-Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (petroleum ether; Hexane; cyclohexane; n-heptane)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	Yes		
Japan - ENCS	Yes		
Korea - KECI	Yes		
New Zealand - NZIoC	Yes		
Philippines - PICCS	Yes		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	Yes		
Vietnam - NCI	Yes		
Russia - FBEPH	Yes		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	23/04/2005

SDS Version Summary

Version	Date of Update	Sections Updated
4.1	17/09/2018	Toxicological information - Acute Health (inhaled), First Aid measures - Advice to Doctor, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, Handling and storage - Handling Procedure, Identification of the substance / mixture and of the company / undertaking - Supplier Information, Toxicological information - Toxicity and Irritation (Other)
5.1	23/12/2022	Classification review due to GHS Revision change.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC TWA: Permissible Concentration-Time Weighted Average
- ▶ PC STEL: Permissible Concentration-Short Term Exposure Limit
- ► IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- ► STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit.
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- ► BCF: BioConcentration Factors BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- ► PNEC: Predicted no-effect concentration
- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory

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- ▶ KECI: Korea Existing Chemicals Inventory
 ▶ NZIoC: New Zealand Inventory of Chemicals
 ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
 ▶ TSCA: Toxic Substances Control Act

- ► TCSI: Taiwan Chemical Substance Inventory
 ► INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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