

AMMONIUM DICHROMATE ALPHA CHEMICALS PTY LTD

Chemw

Chemwatch Hazard Alert Code

Issue Date: **20/06/2022** Print Date: **15/12/2022** S.GHS.AUS.EN

Chemwatch: 1439
Version No: 5.1
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

SECTION 1 Identification of the substance / mixture and of the company / undertaking

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Product name	AMMONIUM DICHROMATE	
Chemical Name	ammonium dichromate	
Synonyms	Cr2-H8-N2-O7; (NH4)2Cr2O7; dichromic acid, diammonium salt; ammonium bichromate; ammonium dichromate (VI)	
Proper shipping name	AMMONIUM DICHROMATE	
Chemical formula	Cr2H2O7.2H3N	
Other means of identification	Not Available	
CAS number	7789-09-5	

Relevant identified uses of the substance or mixture and uses advised against

Relevant	identified	uses
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Mordant for dyeing; pigments, production of alizarin, chrome alum, oil purification, pickling, manufacture of catalysts, leather tanning, synthetic perfumes, photography, process engraving and lithography. Also used in production of chromic oxide and pyrotechnics.

Details of the manufacturer or supplier of the safety data sheet

	•		
Registered company name	ALPHA CHEMICALS PTY LTD		
Address	4 ALLEN PLACE WETHERILL PARK NSW 2164 Australia		
Telephone	61 (0)2 9982 4622		
Fax	Not Available		
Website	~		
Email	shane@alphachem.com.au		

Emergency telephone number

Association / Organisation	ALPHA CHEMICALS PTY LTD	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	61 (0)418 237 771	+61 1800 951 288
Other emergency telephone numbers	Not Available	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings



Poisons Schedule	S6
Classification ^[1]	Oxidizing Solids Category 2, Acute Toxicity (Oral) Category 3, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 1, Skin Corrosion/Irritation Category 1B, Serious Eye Damage/Eye Irritation Category 1, Sensitisation (Skin) Category 1, Sensitisation (Respiratory) Category 1, Germ Cell Mutagenicity Category 1B, Carcinogenicity Category 1A, Reproductive Toxicity Category 1B, Specific Target Organ Toxicity - Repeated Exposure Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

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Label elements

Hazard pictogram(s)











Signal	word
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d Danger

Hazard statement(s)

H272	May intensify fire; oxidiser.		
H301	Toxic if swallowed.		
H312	Harmful in contact with skin.		
H330	atal if inhaled.		
H314	auses severe skin burns and eye damage.		
H317	May cause an allergic skin reaction.		
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.		
H340	May cause genetic defects.		
H350	May cause cancer.		
H360FD	May damage fertility. May damage the unborn child.		
H372	Causes damage to organs through prolonged or repeated exposure.		
H410	Very toxic to aquatic life with long lasting effects.		

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.		
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.		
P260	o not breathe dust/fume.		
P264	/ash all exposed external body areas thoroughly after handling.		
P270	Do not eat, drink or smoke when using this product.		
P271	Use only outdoors or in a well-ventilated area.		
P280	Wear protective gloves, protective clothing, eye protection and face protection.		
P284	[In case of inadequate ventilation] wear respiratory protection.		

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.		
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.		
P303+P361+P353	F ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		
P304+P340	F INHALED: Remove person to fresh air and keep comfortable for breathing.		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P308+P313	IF exposed or concerned: Get medical advice/ attention.		
P342+P311	P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.		
P370+P378	P378 In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.		

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
7789-09-5	>=99	ammonium dichromate

Legend:

1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L;

* EU IOELVs available

Mixtures

See section above for composition of Substances

SECTION 4 First aid measures

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Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to dichromates and chromates:

- Absorption occurs from the alimentary tract and lungs.
- ▶ The kidney excretes about 60% of absorbed chromate within 8 hours of ingestion. Urinary excretion may take up to 14 days.
- Establish airway, breathing and circulation. Assist ventilation
- Induce emesis with Ipecac Syrup if patient is not convulsing, in coma or obtunded and if the gag reflex is present.
- ▶ Otherwise use gastric lavage with endotracheal intubation.
- Fluid balance is critical. Peritoneal dialysis, haemodialysis or exchange transfusion may be effective although available data is limited.
- ▶ British Anti-Lewisite, ascorbic acid, folic acid and EDTA are probably not effective.
- There are no antidotes.
- Primary irritation, including chrome ulceration, may be treated with ointments comprising calcium-sodium-EDTA. This, together with the use of frequently renewed dressings, will ensure rapid healing of any ulcer which may develop.

The mechanism of action involves the reduction of Cr (VI) to Cr(III) and subsequent chelation; the irritant effect of Cr(III)/ protein complexes is thus avoided. [ILO Encyclopedia]

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

FOR SMALL FIRE:

- ► USE FLOODING QUANTITIES OF WATER.
- ▶ DO NOT use dry chemical, CO2, foam or halogenated-type extinguishers.

FOR LARGE FIRE

Flood fire area with water from a protected position

Special hazards arising from the substrate or mixture

Fire Incompatibility

- Avoid storage with reducing agents.
- Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous

Advice for firefighters

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus
- Prevent, by any means available, spillage from entering drains or water courses.
- Fight fire from a safe distance, with adequate cover.
- Extinguishers should be used only by trained personnel.
- Use water delivered as a fine spray to control fire and cool adjacent area.
 Avoid spraying water onto liquid pools.
 - ▶ DO NOT approach containers suspected to be hot.
 - Use water delivered as a fine spray to control fire and cool adjacent area.
 - ▶ Do not approach containers suspected to be hot.
 - Cool fire exposed containers with water spray from a protected location.
 - If safe to do so, remove containers from path of fire.
 - Equipment should be thoroughly decontaminated after use.

Fire/Explosion Hazard

Thermal decomposition of ammonium dichromate is initiated by local heating to 190 deg c. Flame and sparks may spread rapidly through mass if confined. May become explosive. Under close confinement the deflagrating salt shows an extraordinary high rate of pressure increase

- Will not burn but increases intensity of fire.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- Heat affected containers remain hazardous.
- ▶ Contact with combustibles such as wood, paper, oil or finely divided metal may produce spontaneous combustion or violent decomposition.
- May emit irritating, poisonous or corrosive fumes.

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	Decomposition may produce toxic fumes of: nitrogen oxides (NOx) metal oxides WARNING: May EXPLODE on heating!!!
HAZCHEM	1Y

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for conta	ainment and cleaning up
Minor Spills	 Clean up all spills immediately. No smoking, naked lights, ignition sources. Avoid all contact with any organic matter including fuel, solvents, sawdust, paper or cloth and other incompatible materials, as ignition may result. Avoid breathing dust or vapours and all contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with dry sand, earth, inert material or vermiculite. DO NOT use sawdust as fire may result. Scoop up solid residues and seal in labelled drums for disposal.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water courses. No smoking, flames or ignition sources. Increase ventilation. Contain spill with sand, earth or other clean, inert materials. NEVER USE organic absorbents such as sawdust, paper or cloth.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	For oxidisers, including peroxides. Avoid personal contact and inhalation of dust, mist or vapours. Provide adequate ventilation. Always wear protective equipment and wash off any spillage from clothing. Keep material away from light, heat, flammables or combustibles. Keep cool, dry and away from incompatible materials. Avoid physical damage to containers. DO NOT repack or return unused portions to original containers.
Other information	 Store in original containers. Keep containers securely sealed as supplied. Store in a cool, well ventilated area. Keep dry. Store under cover and away from sunlight. Store away from flammable or combustible materials, debris and waste. Contact may cause fire or violent reaction. Store away from incompatible materials and foodstuff containers. In addition, Goods of Class 5.1, packing group II should be: stored in piles so that the height of the pile does not exceed 1 metre the maximum quantity in a pile or building does not exceed 1000 tonnes unless the area is provided with automatic fire extinguishers the maximum height of a pile does not exceed 3 metres where the room is provided with automatic fire extinguishers or 2 meters if not. the minimum distance between piles is not less than 2 metres where the room is provided with automatic fire extinguishers or 3 meters if not. the minimum distance to walls is not less than 1 metre.

Conditions for safe storage, including any incompatibilities

▶ DO NOT repack. Use containers supplied by manufacturer only. For low viscosity materials ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids: ► Removable head packaging and real cans with friction closures may be used. Suitable container Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages *. In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage * * unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Storage incompatibility

Avoid reaction with potassium chlorate and sodium nitrate.

- WARNING: Avoid or control reaction with peroxides. All transition metal peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively.
- The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono-or

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poly-fluorobenzene show extreme sensitivity to heat and are explosive

- Avoid reaction with borohydrides or cyanoborohydrides
- Inorganic reducing agents react with oxidizing agents to generate heat and products that may be flammable, combustible, or otherwise reactive. Their reactions with oxidizing agents may be violent.
- Incidents involving interaction of active oxidants and reducing agents, either by design or accident, are usually very energetic and examples of so-called redox reactions.
- · Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous
- Inorganic peroxy compounds are potent oxidisers that pose fire or explosive hazards when in contact with ordinary combustible materials.
- Inorganic peroxides react with organic compounds to generate organic peroxide and hydroperoxide products that react violently with reducing agents.
- Inorganic oxidising agents can react with reducing agents to generate heat and products that may be gaseous (causing pressurization of closed containers). The products may themselves be capable of further reactions (such as combustion in the air).
- Organic compounds in general have some reducing power and can in principle react with compounds in this class. Actual reactivity varies greatly with the identity of the organic compound.
- Inorganic oxidising agents can react violently with active metals, cyanides, esters, and thiocyanates.
- Peroxides, in contact with inorganic cobalt and copper compounds, iron and iron compounds, acetone, metal oxide salts and acids and bases can react with rapid, uncontrolled decomposition, leading to fires and explosions.
- Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.
- These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.
- The state of subdivision may affect the results.
- Avoid storage with reducing agents.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ammonium dichromate	Chromium (VI) compounds (as Cr), water soluble	0.05 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
ammonium dichromate	0.37 mg/m3	6.3 mg/m3		38 mg/m3
Ingredient	Original IDLH		Revised IDLH	
ammonium dichromate	Not Available		Not Available	

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

▶ Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.

Personal protection

Appropriate engineering

controls













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- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes.

Eye and face protection

• Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly.

Skin protection

See Hand protection below

- ► Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage.

DO NOT wear cotton or cotton-backed gloves.

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DO NOT wear leather gloves.

Promptly hose all spills off leather shoes or boots or ensure that such footwear is protected with PVC over-shoes.

Body protection

Other protection

rotection See Other protection below

- Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]
- Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]
- Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.
- Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
- Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Overalls.
- PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Evewash unit.
- Finsure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Respiratory protection

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- · Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- · Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- · Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- · Use approved positive flow mask if significant quantities of dust becomes airborne.
- · Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Odourless, bright orange-red crystals or powder. Soluble in water (36.4g/100g water @ 20 C) and alcohol. The material is a strong oxidiser, but a **Appearance** saturated aqueous solution is not Class 5.1 dangerous goods. Physical state Divided Solid Relative density (Water = 1) 2.15 Partition coefficient n-octanol Odour Not Available Not Available / water Odour threshold Not Available Auto-ignition temperature (°C) 225 Decomposition pH (as supplied) Not Applicable 190 temperature (°C) Melting point / freezing point 180 (decomposes) Viscosity (cSt) Not Applicable (°C) Initial boiling point and boiling Not Applicable Molecular weight (g/mol) 252.10 range (°C) Flash point (°C) Not Applicable Taste Not Available **Evaporation rate** Not Applicable **Explosive properties** Not Available

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Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	3.9
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable under normal handling conditions. Prolonged exposure to heat. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhalation of dusts may produce sore throat, coughing, shortness of breath and laboured breathing. Inhalation of dusts, generated by the material, during the course of normal handling, may produce toxic effects.

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.

Chrome fume is irritating to the respiratory tract and lungs. Exposure to chromium at certain oxidation levels (eg. Cr-VI) may cause irritation to mucous membranes with symptoms such as sneezing, rhinorrhoea, lesions of the nasal septum, irritation and redness of the throat and generalised bronchospasm.

Inhalation of chromium fumes may cause metal fume fever' characterised by flu-like symptoms, fever, chill, nausea, weakness and body aches. Toxic effects result from over-exposure. Asthmatic conditions may result as a consequence of the sensitising action of chrome VI compounds.

Ingestion

Inhaled

Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.

The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.

Chromate salts are corrosive and produce cellular damage to tissue. Ingestion may produce inflammation of the digestive tract, nausea, vomiting and abdominal pain.

Large doses of ammonia or injected ammonium salts may produce diarrhoea and may be sufficiently absorbed to produce increased production of urine and systemic poisoning. Symptoms include weakening of facial muscle, tremor, anxiety, reduced muscle and limb control.

Contact with broken skin may cause ulcers (chrome sores) and absorption may cause systemic effects.

Skin contact with the material may be harmful; systemic effects may result following absorption.

The material can produce chemical burns following direct contact with the skin. Chrome fume, as the chrome VI oxide, is corrosive to the skin and may aggravate pre-existing skin conditions such as dermatitis and eczema. As

Skin Contact

a potential skin sensitiser, the fume may cause dermatoses to appear suddenly and without warning. Absorption of chrome VI compounds through the skin can cause systemic poisoning effecting the kidneys and liver.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

If applied to the eyes, this material causes severe eye damage. Kidney and liver damage have been reported. May produce pulmonary sensitisation or allergic asthma.

Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis

(rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

The material can produce chemical burns to the eve following direct contact. Vapours or mists may be extremely irritating.

There is sufficient evidence to suggest that this material directly causes cancer in humans.

Based on experiments and other information, there is ample evidence to presume that exposure to this material can cause genetic defects that

Toxic: danger of serious damage to health by prolonged exposure through inhalation. Chronic

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can

Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material.

Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung.

Chromium (III) is an essential trace mineral. Chronic exposure to chromium (III) irritates the airways, malnourishes the liver and kidneys, causes fluid in the lungs, and adverse effects on white blood cells, and also increases the risk of developing lung cancer.

ammonium dichromate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 1640 mg/kg ^[2]	Not Available
Inhalation(Rat) LC50: 0.156 mg/l4h ^[2]	

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Oral (Rat) LD50: 53.75 mg/kg[2] 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise Leaend: specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

The following information refers to contact allergens as a group and may not be specific to this product.

eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Allergic reactions involving the respiratory tract are usually due to interactions between IqE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins, Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's gedema. The pathogenesis of contact

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Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. No significant acute toxicological data identified in literature search.

WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	~	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	×

Leaend:

★ - Data either not available or does not fill the criteria for classification

- Data available to make classification

SECTION 12 Ecological information

Toxicity

ammanium diabramata	Endpoint	Test Duration (hr)	Species	Value	Source	
ammonium dichromate	LC50	96h	Fish	292.4mg/L	4	
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water

For Chromium: Chromium is poorly absorbed by cells found in microorganisms, plants and animals. Hexavalent chromate anions are readily transported into cells and toxicity is closely linked to the higher oxidation state.

Ecotoxicity - Toxicity in Aquatic Organisms: Chromium is harmful to aquatic organisms in very low concentrations. Organisms consumed by fish species are very sensitive to low levels of chromium. Chromium is toxic to fish although less so in warm water. Marked decreases in toxicity are found with increasing pH or water hardness; changes in salinity have little if any effect. Chromium appears to make fish more susceptible to infection. High concentrations can damage and/or accumulate in various fish tissues and in invertebrates such as snails and worms

Aquatic Fate - Most chromium released into water will be deposited in the sediment. A small percentage of chromium can be found in soluble and insoluble forms with soluble chromium making up a very small percentage of the total chromium. Most of the soluble chromium is present as chromium (VI) and soluble chromium (III) complexes. In the aquatic phase, chromium (III) occurs mostly as suspended solids adsorbed onto clayish materials, organics, or iron oxide present in water. Soluble forms and suspended chromium can undergo intramedia transport. Chromium (VI) in water will eventually be reduced to chromium (III) by organic matter in the water. This process may be slower depending on the type and amount of organic material present and on the redox condition of the water. The reaction was generally faster under anaerobic than aerobic conditions.

Atmospheric Fate: Ammonia reacts rapidly with available acids (mainly sulfuric, nitric, and sometimes hydrochloric acid) to form the corresponding salts. Ammonia is persistent in the

Aquatic Fate: Biodegrades rapidly to nitrate, producing a high oxygen demand. Non-persistent in water (half-life 2 days).

Ecotoxicity: Moderately toxic to fish under normal temperature and pH conditions and harmful to aquatic life at low concentrations. Does not concentrate in food chain.

DO NOT discharge into sewer or waterways

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Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air	
	No Data available for all ingredients	No Data available for all ingredients	

Bioaccumulative potential

Ingredient	Bioaccumulation	
	No Data available for all ingredients	

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ► Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.
- · Recycle containers if possible, or dispose of in an authorised landfill.
- For small quantities of oxidising agent:
- Cautiously acidify a 3% solution to pH 2 with sulfuric acid.
- ▶ Gradually add a 50% excess of sodium bisulfite solution with stirring.
- Add a further 10% sodium bisulfite.
- If no further reaction occurs (as indicated by a rise in temperature) cautiously add more acid.

SECTION 14 Transport information

Labels Required



Marine Pollutant



HAZCHEM

1Y

Land transport (ADG)

UN number	1439	1439		
UN proper shipping name	AMMONIUM DICH	AMMONIUM DICHROMATE		
Transport hazard class(es)	Class 5.1 Subrisk Not A			
Packing group				
Environmental hazard	Environmentally hazardous			
Special precautions for user	Special provisions Not Applicable Limited quantity 1 kg			

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Air transport (ICAO-IATA / DGR)

UN number	1439			
UN proper shipping name	Ammonium dichromate			
Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code			
Packing group	II .			
Environmental hazard	Environmentally hazardous			
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack Passenger and Cargo Limited Quantity Packing Instructions Passenger and Cargo Limited Maximum Qty / Pack		Not Applicable 562 25 kg 558 5 kg Y544 2.5 kg	

Sea transport (IMDG-Code / GGVSee)

UN number	1439			
UN proper shipping name	AMMONIUM DICHRO	AMMONIUM DICHROMATE		
Transport hazard class(es)		o.1 Not Applicable		
Packing group	II			
Environmental hazard	Marine Pollutant			
Special precautions for user	EMS Number Special provisions Limited Quantities	F-H, S-Q Not Applicable 1 kg		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
ammonium dichromate	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
ammonium dichromate	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

ammonium dichromate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule $\boldsymbol{6}$

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (ammonium dichromate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes

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National Inventory	Status
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	20/06/2022
Initial Date	06/09/2001

SDS Version Summary

Version	Date of Update	Sections Updated
4.1	04/12/2017	Classification
5.1	20/06/2022	Expiration. Review and Update

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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