

CYCLOHEXENE ALPHA CHEMICALS PTY LTD

Chemwatch Hazard Alert Code: 3

Issue Date: 23/12/2022 Print Date: 05/03/2024 S.GHS.AUS.EN

Chemwatch: 2256
Version No: 9.1
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Not Available

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier			
Product name	CYCLOHEXENE		

Synonyms C6-H10; benzenetetrahydride; benzene, tetrahydro-; tetrahydrobenzene; hexanaphthylene; 1,2,3,4-tetrahydrobenzene

Proper shipping name CYCLOHEXENE

Chemical formula C6-H10

Other means of identification Not Available

Chemical Name

CAS number 110-83-8

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Alkylation compound used in the manufacture of adipic acid, maleic acid, hexahydrobenzoic acid and aldehyde. Used in the laboratory to prepare butadiene. Used also in oil extraction. [~Medicine ~]

Details of the manufacturer or supplier of the safety data sheet

Registered company name	ALPHA CHEMICALS PTY LTD			
Address	4 ALLEN PLACE WETHERILL PARK NSW 2164 Australia			
Telephone	61 (0)2 9982 4622			
Fax	Not Available			
Website	~			
Email	shane@alphachem.com.au			

Emergency telephone number

Association / Organisation	ALPHA CHEMICALS PTY LTD	CHEMWATCH EMERGENCY RESPONSE (24/7)		
Emergency telephone numbers	61 (0)418 237 771	+61 1800 951 288		
Other emergency telephone numbers	Not Available	+61 3 9573 3188		

Once connected and if the message is not in your preferred language then please dial ${\bf 01}$

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings



Poisons Schedule	S5
Classification [1]	Flammable Liquids Category 2, Acute Toxicity (Oral) Category 4, Aspiration Hazard Category 1, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

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Signal word

vord Dange

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
AUH019	May form explosive peroxides.

Precautionary statement(s) Prevention

P210	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.				
P271	Use only a well-ventilated area.				
P240	Ground and bond container and receiving equipment.				
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.				
P242	Use non-sparking tools.				
P243	Take action to prevent static discharges.				
P261	Avoid breathing mist/vapours/spray.				
P264	Wash all exposed external body areas thoroughly after handling.				

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting. If more than 15 mins from Doctor, INDUCE VOMITING (if conscious).
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
110-83-8	>98	cyclohexene

Legend:

1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L;

* EU IOELVs available

Mixtures

See section above for composition of Substances

SECTION 4 First aid measures

Description of first aid measures

Eye Contact

If this product comes in contact with the eyes:

- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

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	 Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Figure (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam
- ► Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- ▶ Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility F Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area.
Fire/Explosion Hazard	 Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material.
HAZCHEM	3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

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Minor Spills

- Remove all ignition sources.
- Clean up all spills immediately
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wine up
- Collect residues in a flammable waste container.

Major Spills

CARE: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.

- Clear area of personnel and move upwind
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Safe handling

Precautions for safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

- Containers, even those that have been emptied, may contain explosive vapours
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin
- · Electrostatic discharge may be generated during pumping this may result in fire.
- · Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- Avoid splash filling.
- · Do NOT use compressed air for filling discharging or handling operations.
- · Wait 2 minutes after tank filling (for tanks such as those on
- · road tanker vehicles) before opening hatches or manholes. · Wait 30 minutes after tank filling (for large storage tanks)
- \cdot before opening hatches or manholes. Even with proper
- · grounding and bonding, this material can still accumulate an
- electrostatic charge

The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.

Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.

- A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.
- The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked
- Avoid smoking, naked lights, heat or ignition sources.
- ► When handling, **DO NOT** eat, drink or smoke
- Vapour may ignite on pumping or pouring due to static electricity.

Easily peroxidisable.

- Products formed as a result of peroxidation are not only safety hazards but may chemically alter the chemical behavior of the parent
- Should have a warning label affixed bearing the date of receipt in the laboratory and the date on which the label was first opened.
- Store-room items should have the label affixed by the Store-room whilst for non- storeroom items or materials synthesised in the laboratory, an individual chemist should be responsible for warning labels.
- ▶ WARNING: This product may form peroxides to a hazardous level by concentration (by distillation, evaporation, etc.)
- Should be evaluated every twelve months after opening, redated if safe or else discarded.
- ▶ The oxidation of iodide to iodine or the conversion of colourless ferrothiocyanate to red ferrithiocyanate by peroxides are simple and convenient tests for most peroxides
- ▶ Before distilling or evaporating test for peroxides. Leave at least 10% bottoms.
- Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depression, b asement or areas where vapours may be trapped.
- Keep containers securely sealed.
- ▶ Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.
- ► Tank storage: Tanks must be specifically designed for use with this product.

Conditions for safe storage, including any incompatibilities

Suitable containe

Other information

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.

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- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Cyclohexene:

- may polymerise from buildup of unstable peroxides
- reacts violently with strong oxidisers
- reacts with aluminium chloride producing highly exothermic polymerisation
- reacts violently with nitromethane, magnesium perchlorate, nitrosyl fluoride, ozone, peroxyformic acid
- ▶ is incompatible with aluminium tetrahydroborate, fluorine
- ▶ forms explosive compounds with copper(I) perchlorate
- ► may generate electrostatic charge due to low conductivity

Storage incompatibility

HAZARD:

- Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air.
- Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together this allows the heat to accumulate or even accelerate the reaction
- Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight.or stored, immersed, in solvents in suitably closed containers.
- Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	cyclohexene	Cyclohexene	300 ppm / 1010 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
cyclohexene	900 ppm	1,700 ppm	10,000 ppm

Ingredient	Original IDLH	Revised IDLH
cyclohexene	2,000 ppm	Not Available

Exposure controls

Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.

Appropriate engineering controls

Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry;

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required.

Individual protection measures, such as personal protective equipment











Eve and face protection

- Safety glasses with side shields.
- ► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly.

Skin protection

See Hand protection below

Wear chemical protective gloves, e.g. PVC.

Hands/feet protection

Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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	The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage.
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	Air-line*	A-2	A-PAPR-2 ^
up to 20 x ES	-	A-3	-
20+ x ES	-	Air-line**	-

- * Continuous-flow; ** Continuous-flow or positive pressure demand
- ^ Full-face

 $A(All\ classes) = Organic\ vapours,\ B\ AUS\ or\ B1 = Acid\ gasses,\ B2 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ B3 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ E = Sulfur\ dioxide(SO2),\ G = Agricultural\ chemicals,\ K = Ammonia(NH3),\ Hg = Mercury,\ NO = Oxides\ of\ nitrogen,\ MB = Methyl\ bromide,\ AX = Low\ boiling\ point\ organic\ compounds(below\ 65\ degC)$

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear, colourless liquid; does not mix with water (250 mg/l).		
Physical state	Liquid	Relative density (Water = 1)	0.811
Odour	Not Available	Partition coefficient n-octanol / water	2.99
Odour threshold	Not Available	Auto-ignition temperature (°C)	310.00
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	-104	Viscosity (cSt)	0.625
Initial boiling point and boiling range (°C)	83	Molecular weight (g/mol)	82.16
Flash point (°C)	-12.22	Taste	Not Available
Evaporation rate	Fast	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	5.0	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.0	Volatile Component (%vol)	100
Vapour pressure (kPa)	21.3 (20 C)	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	2.8	VOC g/L	811

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.

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Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Laboratory animals were seriously affected at 8850 ppm; lethal doses were around 14800 ppm in single exposures.

The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

In general, the alicyclic hydrocarbons produce less discomfort than the corresponding aromatic compounds.

Ingestion

Inhaled

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result.

Skin contact with the material may be harmful; systemic effects may result following absorption. This material can cause inflammation of the skin on contact in some persons.

The material may accentuate any pre-existing dermatitis condition

Skin Contact

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

This material can cause eye irritation and damage in some persons.

Chronic

A chronic inhalation study conducted on rats, guinea pigs and rabbits for 6 hours/day, 5 days per week for 6 months showed increases in serum alkaline phosphatase and rats showed a decrease in body weight gain at 600 ppm.

Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]

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TOXICITY	IRRITATION
dermal (guinea pig) LD50: >16220 mg/kg ^[2]	Not Available
Oral (Rat) LD50: >1000<2000 mg/kg ^[1]	

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

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*SIDS Initial Assessment Report

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production

For cyclohexene: Animal testing shows that cyclohexene has low acute toxicity by swallowing, very low by inhalation and negligible by skin contact. Repeated exposure caused various changes to blood tests and increased relative kidney weight. The substance has not been shown to cause mutations or developmental/reproductive toxicity.

Acute Toxicity	✓	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	✓

Legend:

— Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

TOXICITY					
cyclohexene	Endpoint	Test Duration (hr)	Species	Value	Source

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BCF	672h	Fish	12-38	7
EC50	48h	Crustacea	2.1mg/l	2
EC50	72h	Algae or other aquatic plants	>=18mg/I	2
NOEC(ECx)	504h	Crustacea	0.74mg/l	2
LC50	96h	Fish	5.8mg/l	2

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the water

Oils of any kind can cause:

- rowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- lethal effects on fish by coating gill surfaces, preventing respiration
- asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation

For cyclohexene:

Environment fate:

Cyclohexene is not readily biodegradable and its BCF is less than 45. In the air, this chemical is expected to be photodegraded (T1/2= 1.4 hours) by ozone. Hydrolysis is not expected

Volatilisation to the atmosphere is expected to be rapid. This chemical has an estimated half-life in the atmosphere of 2.1 hours by the reaction with OH radicals and an estimated half-life of 1.4 hours by reaction with ozone. The overall half-life with ozone and hydroxyl radicals is 0.83 hours.

Daphnia EC50 (48 h): 2.1 mg/l (OECD TG202, closed system)

Fish LC50 (96 h): Oryzias latipes 5.8 mg/l (OECD TG 203 semistatic); Poecillia reticulata 12.4 mg/l (semistatic)

Three chronic toxicity values from two trophic level species were available: a NOErC of 0.67 mg/L and a 72 h NOEbC of 1.8 mg/L in algae (Selenastrum capricornutum, OECD TG 201, closed system) and a 21 d NOEC of 0.53 mg/L in the daphnid (Daphnia magna, OECD TG 211, semistatic) on reproduction

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered. Major Stable Products produced following reaction with ozone

Isoprene, nitric oxide, squalene, unsaturated sterols, Occupants (exhaled breath, ski oils, solic acid and other unsaturated fatty acids, unsaturated 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic personal care products) oxidation products

Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone,

Soft woods, wood flooring, including Isoprene, limonene, alpha-pinene, other terpenes and cypress, cedar and silver fir boards, sesquiterpenes houseplants

4-Phenylcyclohexene, 4-vinylcyclohexene, styrene,

Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles

Carpets and carpet backing Linoleum and paints/polishes containing linseed oil

2-ethylhexyl acrylate, unsaturated fatty acids and esters Linoleic acid. linolenic acid

Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decenal, 1-pentene-3-one,

Latex paint

Residual monomers Limonene, alpha-pinene, terpinolene, alpha-terpineol, propionic acid, n-butyric acid Formaldehyde

Certain cleaning products, polishes, waxes, air fresheners

and other sesquiterpenes Isoprene, terpenes

Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and linalool, linalyl acetate and other terpenoids, longifolene organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyldihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles Formaldehyde, methacrolein, methyl vinyl ketone

Natural rubber adhesive Photocopier toner, printed paper, styrene polymers

Styrene Styrene, acrolein, nicotine Formaldehyde, benzaldehyde Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde,

Environmental tobacco smoke

Squalene, unsaturated sterols, oleic acid and other saturated fatty acids

cotinine Acetone, geranyl acetone, 6MHO, 40PA, formaldehyde, nonanal, decanal, 9-oxo-

Soiled clothing, fabrics, bedding

Soiled particle filters

Unsaturated fatty acids from plant waxes, leaf litter, and

nonanoic acid, azelaic acid, nonanoic acid Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-

Ventilation ducts and duct liners

other vegetative debris; soot; diesel particles Unsaturated fatty acids and esters, unsaturated oils, nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH) C5 to C10 aldehydes

"Urban grime Perfumes, colognes, essential oils

neoprene Polycyclic aromatic hydrocarbons Limonene, alpha-pinene, linalool, linalyl acetate,

Oxidized polycyclic aromatic hydrocarbons Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles

(e.g. lavender, eucalyptus, tea tree) terpinene-4-ol, gamma-terpinene Overall home emissions Limonene, alpha-pinene, styrene

Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols

Reference: Charles J Weschler; Environmental Helath Perspectives, Vol 114, October 2006

For Hydrocarbons: log Kow 1. BCF~10.

For Aromatics: log Kow 2-3

BCF 20-200. For C5 and greater alkanes: log Kow 3-4.5. BCF 100-1,500.

For Alkanes, Benzene, Toluene, Ethylbenzene, Xylene (BTEX):

Environmental Fate: Microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Some hydrocarbons will become associated with marine sediments likely to be spread over a fairly wide area of sea floor.

Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
cyclohexene	LOW	LOW

ccumulative notential

Bioaccumulative potential		
Ingredient	Bioaccumulation	

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Ingredient	Bioaccumulation
cyclohexene	LOW (BCF = 45)

Mobility in soil

Ingredient	Mobility
cyclohexene	LOW (KOC = 165.5)

SECTION 13 Disposal considerations

Waste treatment methods

- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ► Reuse
- Recycling
- Product / Packaging disposal

Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ► Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant NO
HAZCHEM 3YE

Land transport (ADG)

14.1. UN number or ID number	2256	
14.2. UN proper shipping name	CYCLOHEXENE	
14.3. Transport hazard class(es)	Class Subsidiary Hazard	Not Applicable
14.4. Packing group	II .	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions Limited quantity	Not Applicable 1 L

Air transport (ICAO-IATA / DGR)

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14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
	Special provisions	Not Applicable	
	Cargo Only Packing Instructions	364	
	Cargo Only Maximum Qty / Pack	60 L	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions	353	
4001	Passenger and Cargo Maximum Qty / Pack	5 L	
	Passenger and Cargo Limited Quantity Packing Instructions	Y341	
	Passenger and Cargo Limited Maximum Qty / Pack	1 L	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2256		
14.2. UN proper shipping name	CYCLOHEXENE		
14.3. Transport hazard class(es)	IMDG Class	3	
	IMDG Subsidiary Haz	ard Not Applicable	
14.4. Packing group			
14.5 Environmental hazard	Not Applicable		
14.6. Special precautions for user		F-E , S-D Not Applicable	
		1 L	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
cyclohexene	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
cyclohexene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

cyclohexene is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory Status	
National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (cyclohexene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

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National Inventory	Status
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	17/06/2005

SDS Version Summary

Version	Date of Update	Sections Updated
7.1	27/06/2017	Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), Physical and chemical properties - Appearance, Toxicological information - Chronic Health, Hazards identification - Classification, Disposal considerations - Disposal, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, First Aid measures - First Aid (inhaled), Handling and storage - Handling Procedure, Exposure controls / personal protection - Personal Protection (Respirator), Handling and storage - Storage (storage incompatibility), Toxicological information - Toxicity and Irritation (Other)
9.1	23/12/2022	Classification review due to GHS Revision change.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC TWA: Permissible Concentration-Time Weighted Average
- ▶ PC STEL: Permissible Concentration-Short Term Exposure Limit
- ► IARC: International Agency for Research on Cancer
- ► ACGIH: American Conference of Governmental Industrial Hygienists
- ► STEL: Short Term Exposure Limit
- ► TEEL: Temporary Emergency Exposure Limit。
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- ► NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- ► TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
 BEI: Biological Exposure Index
- ► DNEL: Derived No-Effect Level
- ► PNEC: Predicted no-effect concentration
- AIIC: Australian Inventory of Industrial Chemicals
- ► DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ► ELINCS: European List of Notified Chemical Substances
- ► NLP: No-Longer Polymers
- ► ENCS: Existing and New Chemical Substances Inventory
- ► KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ► TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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